



# OPERATING & ASSEMBLY INSTRUCTION

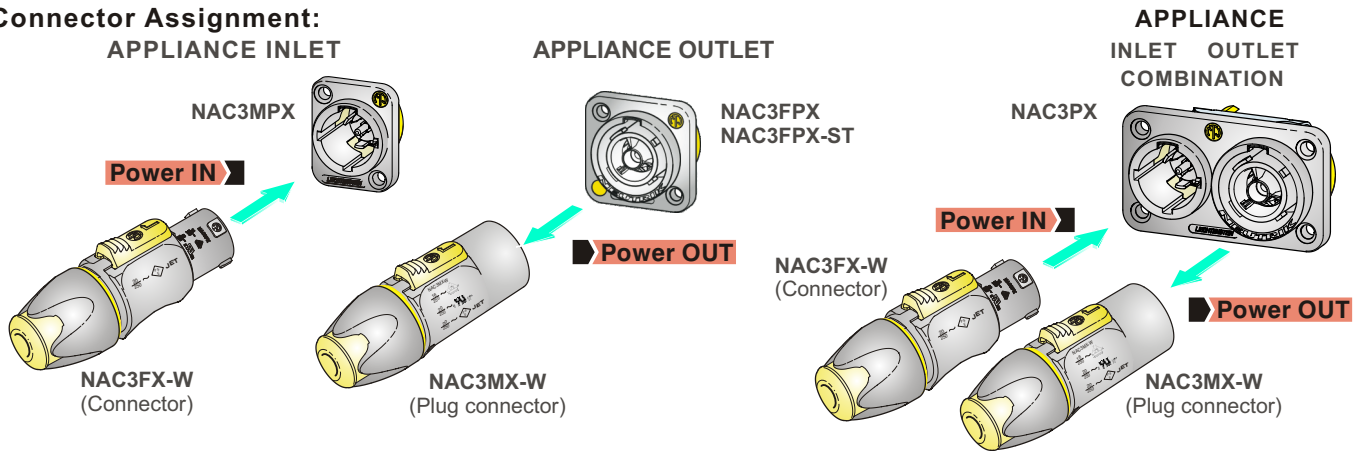
## NAC3MX-W | powerCON TRUE1

### A. OPERATING INSTRUCTION

#### Application:

The powerCON TRUE1 system is certified as connector with breaking capacity according IEC 60320, VDE 0625. It is intended for use as appliance couplers and interconnection couplers. It serves to supply power to an appliance and from an appliance to another equipment. To be installed by qualified person only.

#### Connector Assignment:

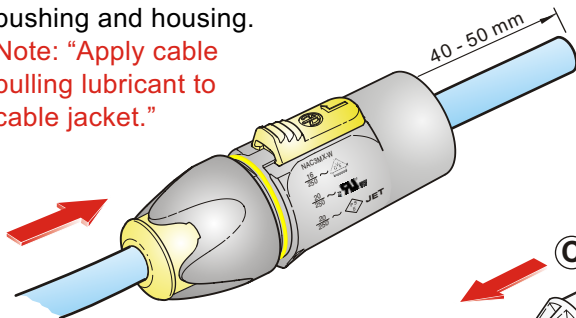


<b>Approval based:</b>	<b>VDE</b> EN 60320-1/EN60320-2-2	<b>UL</b> UL 498 / CSA C22.2 No. 182.3
<b>Rating:</b>	250 V ac / 16 A	250 V ac / 20 A
<b>Cable Type:</b>	H05VV-F3G 1.0 mm <sup>2</sup> , Length max. 2 m H05VV-F3G 1.5 - 2.5 mm <sup>2</sup> H07RN-F3G 1.5 mm <sup>2</sup>	SJTOW, SJOOW 3 x 12 AWG
<b>Strain Relief:</b>	White chuck	White chuck
<b>Cable O.D.:</b>	6.0 - 12.0 mm	6.0 - 12.0 mm

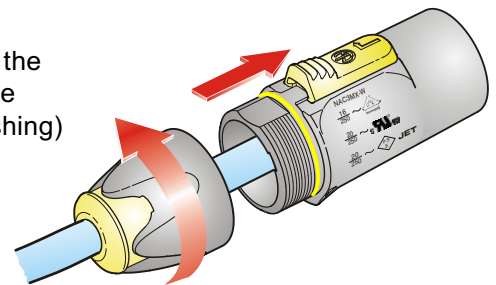
### B. ASSEMBLY INSTRUCTION

- A** Insert cable into the bushing and housing.

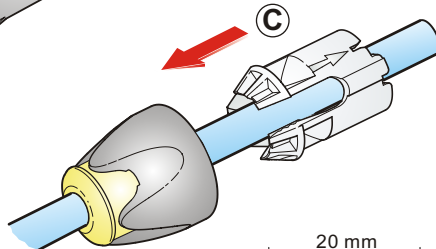
Note: "Apply cable pulling lubricant to cable jacket."



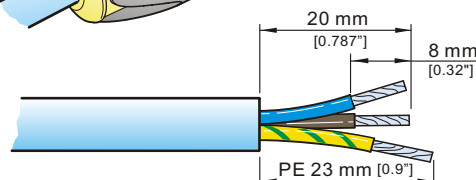
- B** Separate the housing from the bushing (cable remain in bushing)



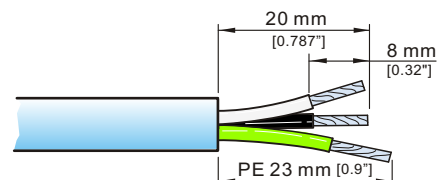
- C** Place chuck over the cable.



- D** Prepare cable as shown.



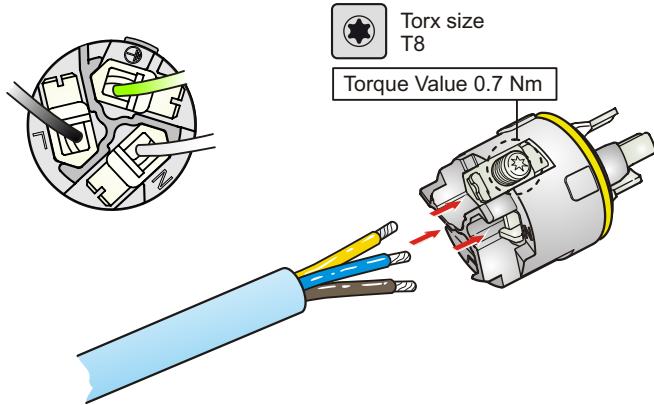
**VDE (EN 60320-1/EN60320-2-2)**



**UL (UL 498 / CSA C22.2 No. 182.3)**



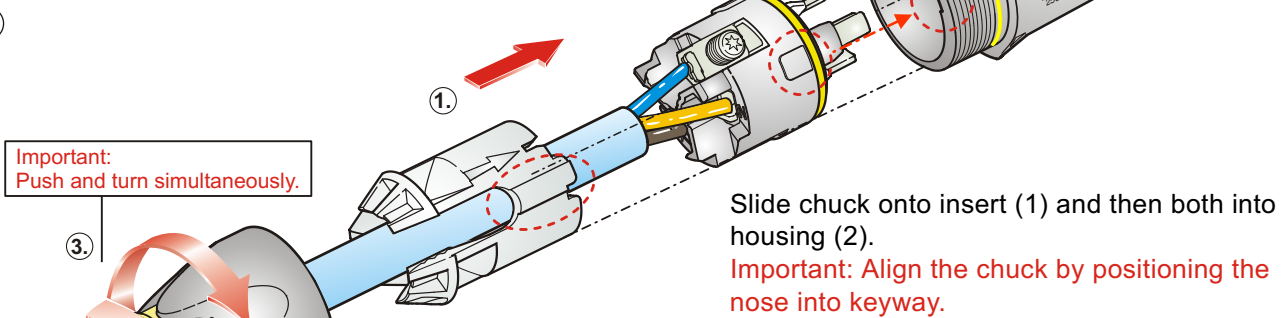
E



Slide the cable into the contacts and clamp with the screw with Torx size T8.

Wiring	VDE	UL
L →	brown	black
N →	blue	white
⏚ →	green / yellow	green

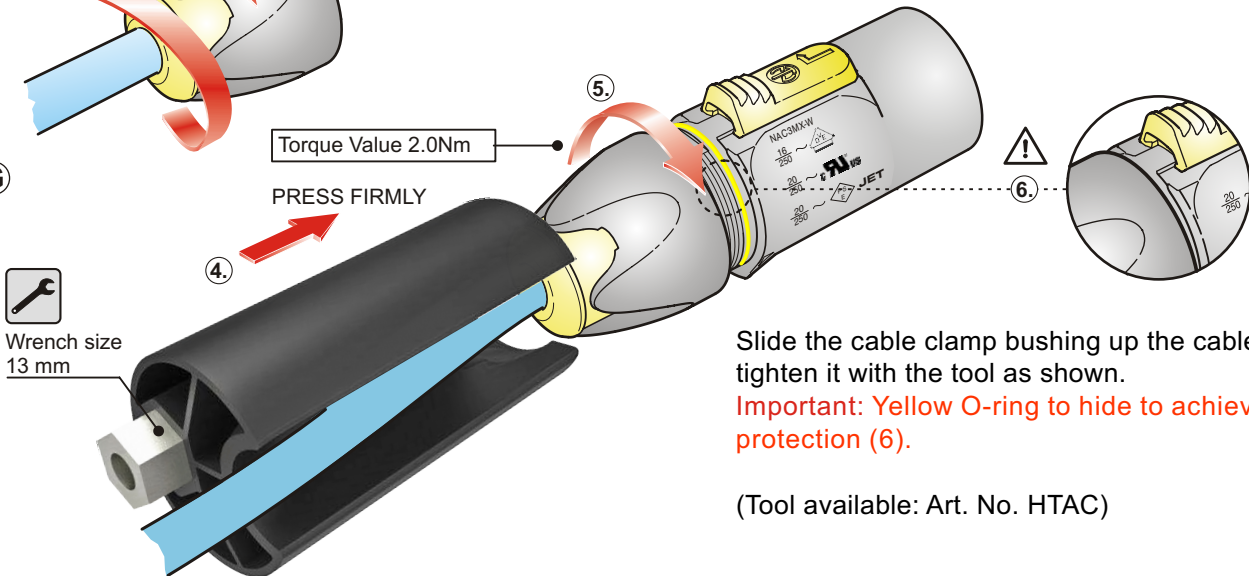
F



Slide chuck onto insert (1) and then both into housing (2).

Important: Align the chuck by positioning the nose into keyway.

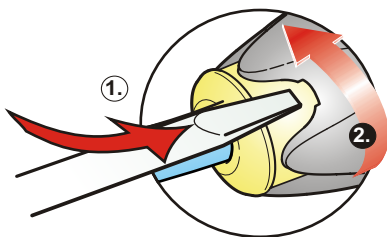
G



Slide the cable clamp bushing up the cable and tighten it with the tool as shown.

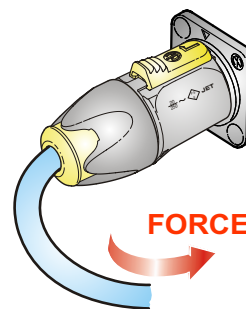
Important: Yellow O-ring to hide to achieve IP protection (6).

(Tool available: Art. No. HTAC)



**Disassembly (open twist lock):**

1. Press with screw driver to unlock
2. Turn bushing while still pressing locking.



**CAUTION**

To ensure protection category, do not expose the connection to bending forces (e.g. do not attach loads to the cable, no free-dangling cable windings etc.).

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